



PeiZen, Inc.  
1227 Flynn Road, Suite 302  
Camarillo, CA 93012-6212  
Phone: (805) 484-2454, FAX: (805) 383-5909  
E-mail: [hlee@flatmonitors.com](mailto:hlee@flatmonitors.com)  
Websites: [www.flatmonitors.com](http://www.flatmonitors.com) and [www.peizen.com](http://www.peizen.com)

## Assembly Instructions For Q-1772-RK Rackmount Kit

Tool required:

1. No. 2 Phillips screwdriver
2. 3/8" Socket wrench
3. 3/8" Crescent wrench
4. Tie wrap tool
5. Wire cutter, angled tip is recommended

Procedures:

1. It is a good idea to power up and test the monitor before assembling it onto the rackmount kit, just in case if there is any problem with it (usually very rare). Otherwise, you may do all the work below and then have to un-do it.
2. If the monitor is working fine, then lay the foam packing material that came in the box over a flat surface on a table or workbench. Then lay the monitor facing down over the soft foam.
3. Use a No. 2 Phillips screwdriver to remove the monitor from its stand by removing its four metric screws and washers. Note: Please store the stand and all the metric screws away in the box the monitor came in. In case of warranty service, you will need to re-assemble the stand back onto the monitor.
4. Mount the U-bracket onto the monitor with four each 4 mm X 12 mm metric screws, No. 8 lock washers, and No. 8 flat washers.



5. Turn the monitor over facing up.



6. Assemble the L-brackets onto the U-Bracket. Adjust the L-bracket so that the monitor screen is centered with respect to the opening of front panel. Also, adjust the L-bracket so that the monitor just touches the backside of the front panel. Lift the monitor on the left side at a slight angle. Insert No. 10 flat washers and 10-32 locknuts onto the left L-brackets. Use a 3/8 socket or

crescent wrench to secure the front plate. Repeat this process with the right side.



6. Use 5" tie wraps to secure the cables. Then trim all excess lengths of the tie wraps with a wire cutter.
7. The monitor is now assembled. Before mounting it unto a rack, test the rackmount monitor assembly by connecting it to a computer. When done, mount the assembly onto a rack with the four black 10-32 rackmount screws provided.
8. If you have any questions or comments, please call Harry Lee, toll-free at 1-866-484-2454 or e-mail to [hlee@flatmonitors.com](mailto:hlee@flatmonitors.com).